DESIGN
AU 292
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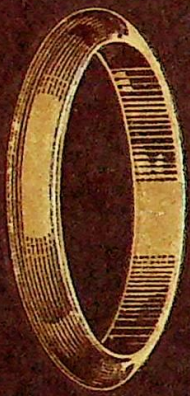
CATALOG

OF SEAMLESS WEDDING RING BLANKS



BAKER & CO., INC.
NEWARK, N. J.
NEW YORK · SAN FRANCISCO ~ CHICAGO

CATALOG

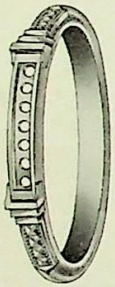
OF SEAMLESS WEDDING RING BLANKS

RETURN TO
DESIGN DIV.

BAKER & CO., INC.
NEWARK, N. J.
NEW YORK - SAN FRANCISCO - CHICAGO

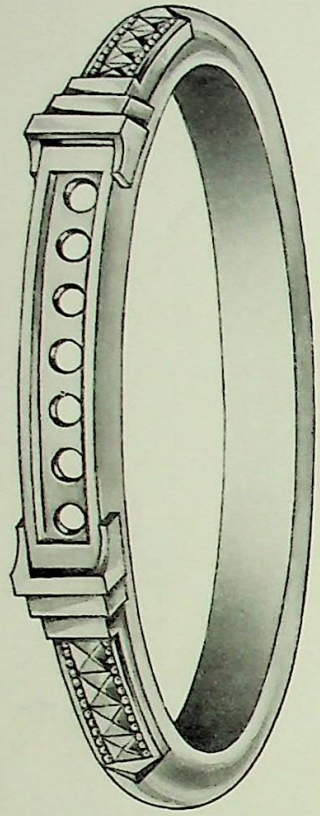
CHANNELED AND AZURED RING BLANKS

WITH ORNAMENTS



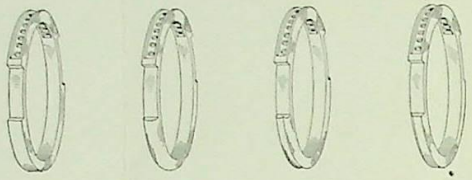
BAKER & CO., INC.
54 Austin St., Newark, N. J.
30 CHURCH ST., NEW YORK
760 MARKET ST., SAN FRANCISCO
55 E. WASHINGTON ST., CHICAGO

THREE WIDTHS FOUR SHAPES TO EACH WIDTH



THIS PICTURE SHOWS A RING, SERIES 439, WITH ORNAMENTS No. 31 IN PLACE

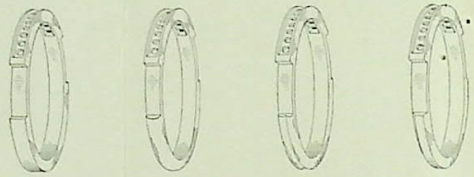
SERIES 438 1¾ MM



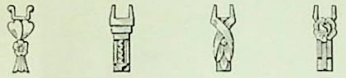
A B C D

15 16 17 18

SERIES 439 2 MM

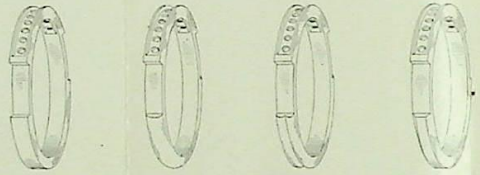


A B C D

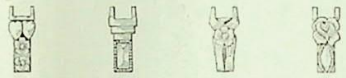


30 31 32 33

SERIES 440 2¼ MM



A B C D



45 46 47 48

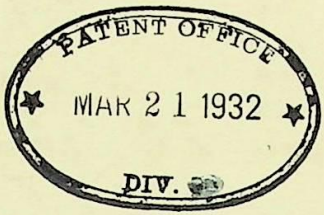
THIS new line of channeled and azured ring blanks consists of three widths, each identified by a series number. The rings of each series are made in four shapes -- flat, half-round, beveled and split shank. The ornaments shown with each series may be used with any of the rings in that series, regardless of shape. The rings are azured and channeled for five, seven and ten stones. They are made of platinum, palladium and all colors and karats of gold. The same is true of the ornaments. The fit of the ornaments is very accurate and the choice of metals enables you to make many combinations. New designs will be offered you from time to time.

ANY ORNAMENT IN ANY SERIES WILL FIT ANY RING IN THAT SERIES, NO MATTER WHAT ITS SHAPE MAY BE. THESE RINGS AND ORNAMENTS, LIKE ALL OUR PRODUCTS ARE MADE TO THE RIGID BAKER STANDARD -- TRUE, UNIFORM, CLEAN-CUT.

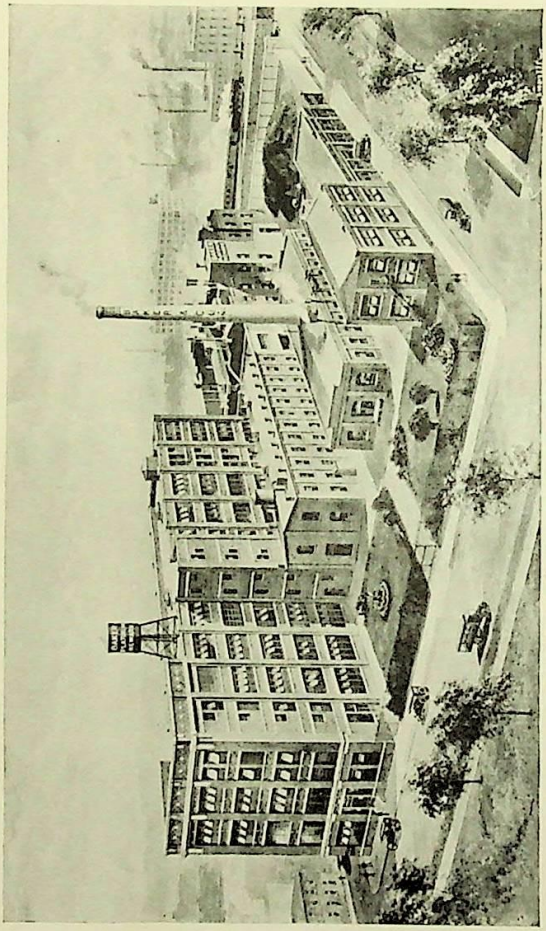
WE can supply about everything the manufacturer needs in platinum, gold and palladium. Please do not assume that we do not make any certain thing just because you have never bought it from us before. Send us your order. In all probability we can fill it. Here are a few of the things we make:

ALPHABETS
BALL JOINTS AND SAFETY CATCHES
CHANNELED WEDDING RING BLANKS
EMBLEMS AND EMBLEM MATERIAL
EAR SCREW WIRES AND PARTS
FANCY SETTINGS
FLOWERS, LEAVES AND SCROLLS
GOLD SHEET AND WIRE
MODERN SQUARE SETTINGS
PLATINUM SHEET AND WIRE
PALLADIUM SHEET AND WIRE
PLATINUM AND GOLD SOLDERS
RING ORNAMENTS
RING SHANKS
ROUND AND OVAL BEADS
RING TOPS -- ALL SHAPES
STONE BEZELS AND BOXES
SWIVELS FOR PENDANTS
SEAMLESS TUBING (Hollow Wire)
SCARF PIN STEMS AND PIN TONGUES
350 VARIETIES OF GALLERIES
WEDDING RING BLANKS
(Plain, Azured and Fancy Shapes)

MEMORANDA

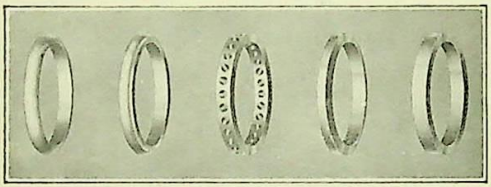


RETURN TO
DESIGN DIV.



General Offices and Plant, Baker & Co., Inc., Newark, New Jersey

CATALOG R-6
OF SEAMLESS WEDDING RING BLANKS



BAKER & CO., INC.
54 Austin Street, Newark, N. J.

30 CHURCH STREET
NEW YORK

760 MARKET STREET
SAN FRANCISCO

5 SOUTH WABASH AVENUE
CHICAGO

CABLE ADDRESSES—BAKER NEWARK—PLAINUM NEW YORK

PREFACE

We illustrate and describe in this catalog, R-6, all our standard styles of seamless blanks for wedding rings, which can be engraved, stone-set or finished plain, as desired. Any special SHAPE, WIDTH, or WEIGHT ring blanks not illustrated in this Catalog can be made to order, at short notice, if within reach of our present equipment and tools. BAKER blanks are seamless, always uniform in shape, and carefully made. We supply them only in the blank form as illustrated to be finished by the manufacturer for the consumer.

Made in all Finger Sizes and carried in stock in:

PLATINUM
.050 IRIDIUM 950 PLATINUM
100 IRIDIUM 900 PLATINUM
PALLADIUM PLATINUM
10 Kt, 14Kt and 18Kt White Golds
10 Kt, 14Kt and 18Kt Reg. Yellow and Green Golds

We also manufacture a complete line of settings and findings, covered in our Catalog S.F.D., copy of which will be mailed on request.

Another branch of our business is buying and refining scrap, sweeps, polishings and other waste material containing platinum, gold, silver, or other precious metals.

We should consider it a privilege to serve you in any capacity.

BAKER & CO., INC.

METAL—PRICES

Owing to the fluctuation of the precious metal market we cannot quote platinum metal rates herewith. On receipt of your inquiry we will be pleased to make quotation.

GOLD METAL RATES ARE AS FOLLOWS:

10 Kt. Regular Yellow Gold	.46 per dwt.
14 Kt. Regular Yellow Gold	.64 per dwt.
18 Kt. Regular Yellow Gold	.80 per dwt.
10 Kt. Green Gold	.50 per dwt.
14 Kt. Green Gold	.64 per dwt.
18 Kt. Green Gold	.82 per dwt.
KERBA—10Kt. White Gold	.53 per dwt.
KERBA—14Kt. White Gold	.70 per dwt.
KERBA—18Kt. White Gold	.86 per dwt.

Other karats made to order.

PRICES FOR LABOR CHARGES WILL BE FURNISHED ON REQUEST

TERMS

All prices are "Net Cash". Persons unknown to us should send cash with order, give satisfactory references, or expect C.O.D. shipments.

Transportion outside of Newark and New York City is at the expense of customers.

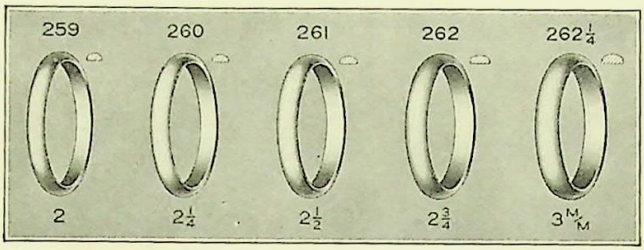
PATENT OFFICE
MAR 21 1932
DIV. 55

BAKER & CO., INC.

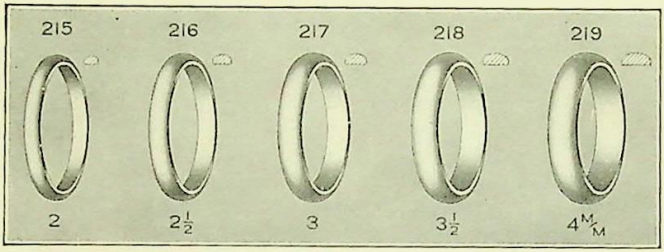
3-21-32

HALF-ROUND RING BLANKS (PLAIN)

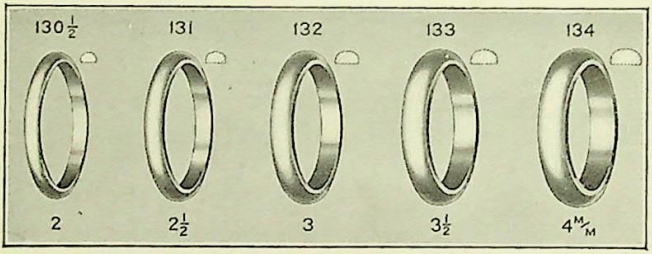
LIGHT



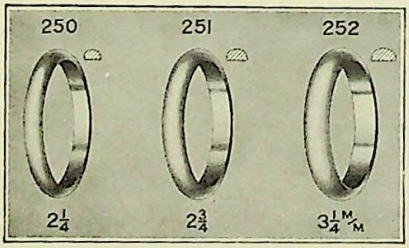
MEDIUM LIGHT



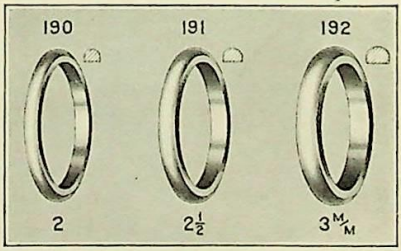
MEDIUM HEAVY



MEDIUM



EXTRA HEAVY

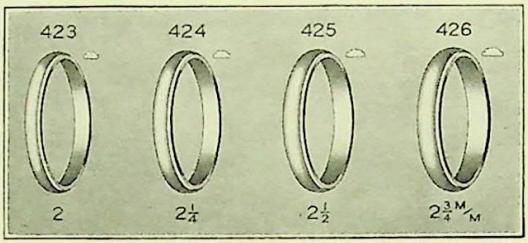


When ordering, always specify **Series Number** *and* **Finger Size**

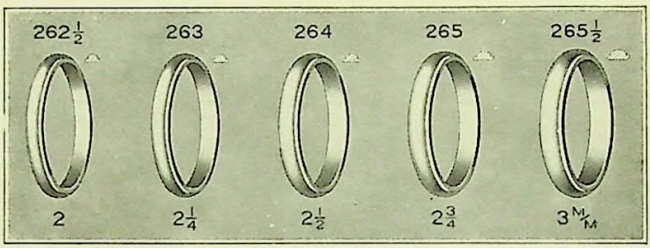
For Table of Weights see pages 23 to 27.

HALF-ROUND RING BLANKS (WITH RIMS)

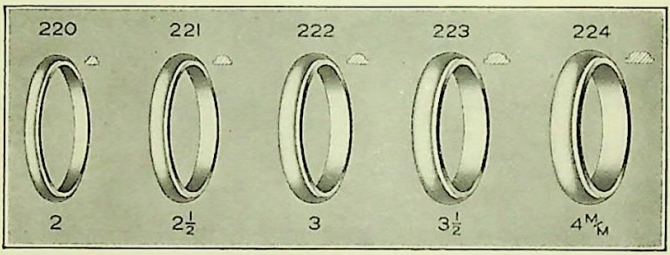
EXTRA LIGHT



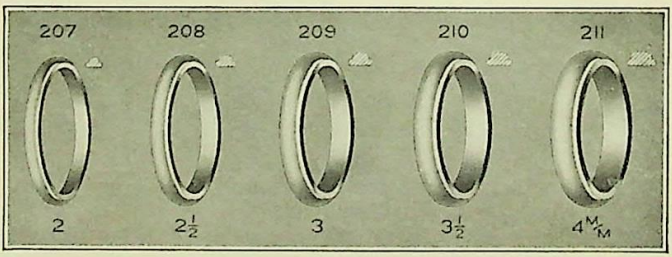
LIGHT



MEDIUM LIGHT



MEDIUM HEAVY

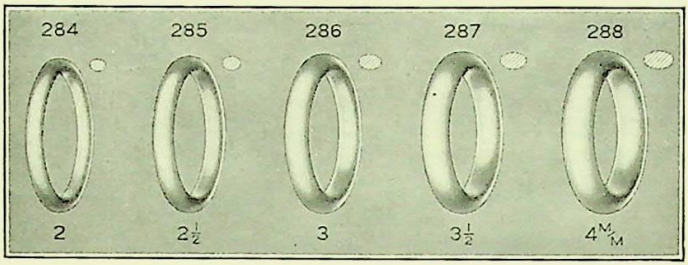


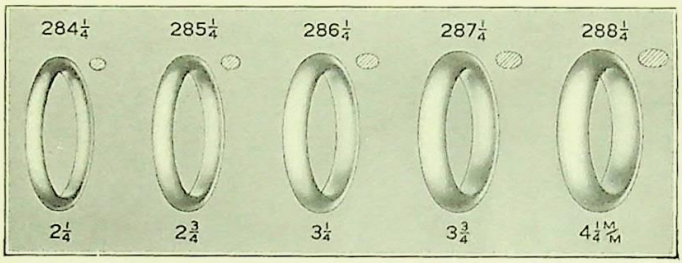
When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

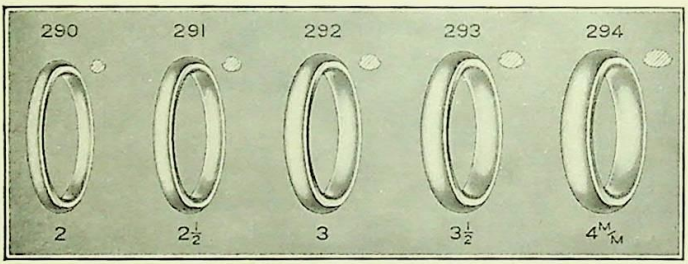
SPECIAL
HALF-ROUND RING BLANKS (WELL ROUNDED INSIDE)

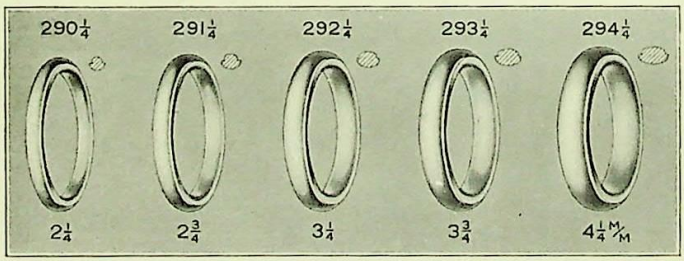
HEAVY—HALF-ROUND (PLAIN)





HEAVY—HALF-ROUND (WITH RIMS)



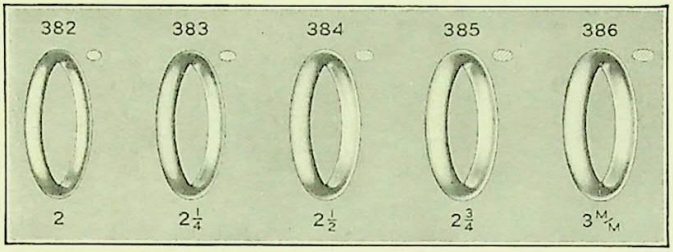


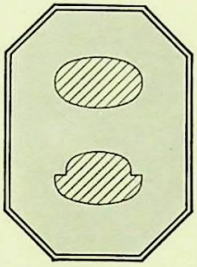
When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

SPECIAL
HALF-ROUND RING BLANKS (WELL ROUNDED INSIDE)

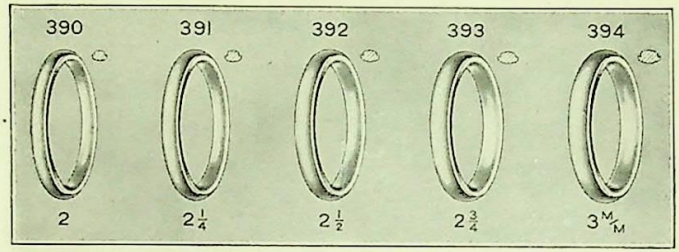
LIGHT—HALF-ROUND (PLAIN)





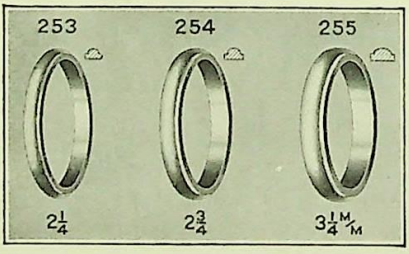
Enlarged Cross Sections of these Ring

LIGHT—HALF-ROUND (WITH RIMS)

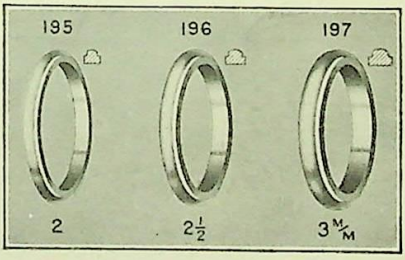


HALF-ROUND RING BLANKS (WITH RIMS)

MEDIUM



EXTRA HEAVY

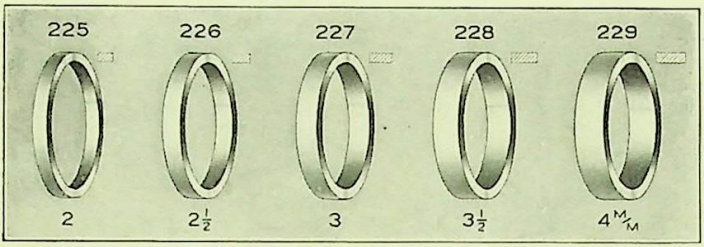


When ordering, always specify **Series Number** *and* **Finger Size**

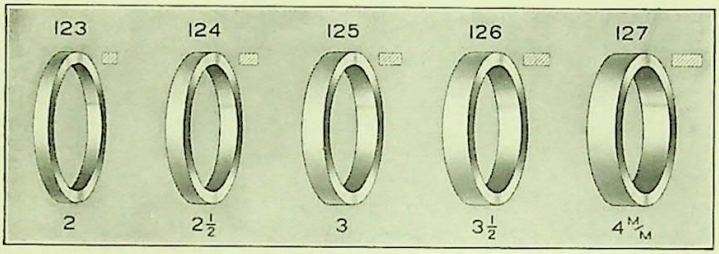
For Table of Weights see pages 23 to 27.

FLAT RING BLANKS (PLAIN)

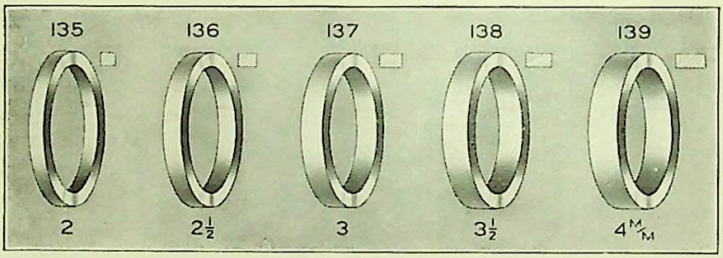
LIGHT



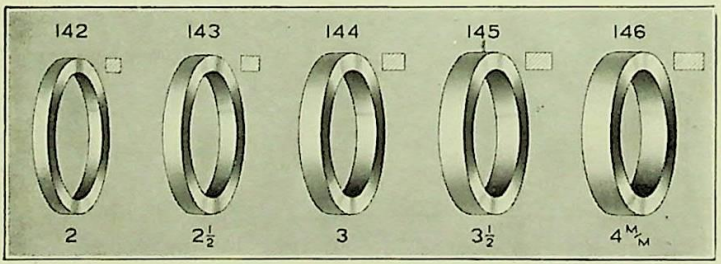
MEDIUM



HEAVY



EXTRA HIGH AND HEAVY



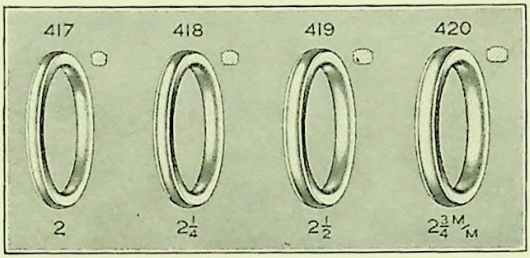
All Flat Ring Blanks shown on this page can also be furnished ¼ mm. wider than illustrated.

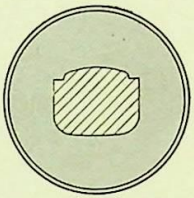
When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

HIGH FLAT RING BLANKS (WITH RIMS)

ROUNDED ON TOP AND INSIDE

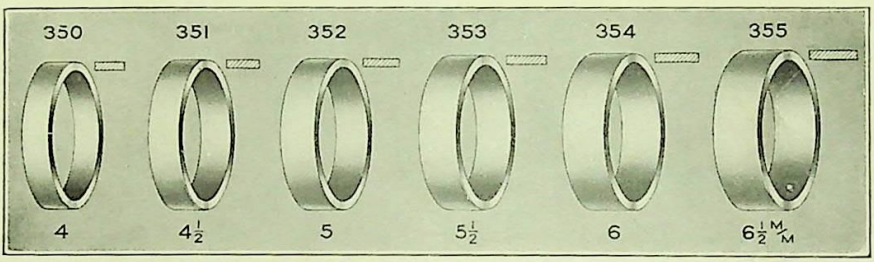




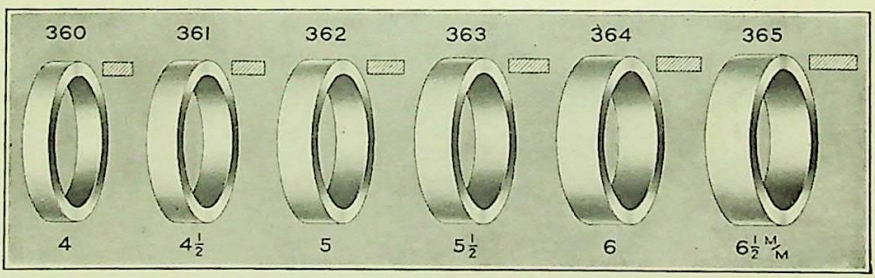
Enlarged Cross Sections of these Ring Blanks

FLAT BAND RING BLANKS (PLAIN)

LIGHT



HEAVY

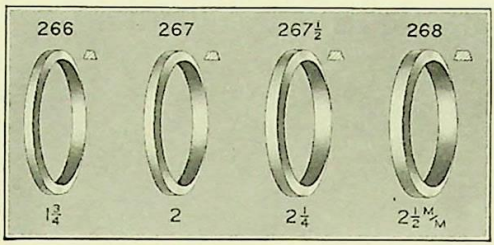


When ordering, always specify **Series Number** *and* **Finger Size**

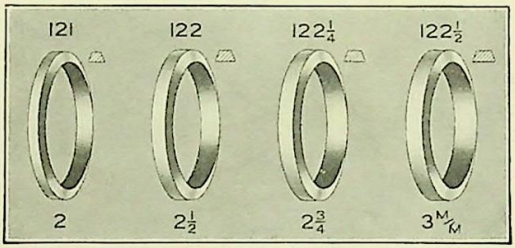
For Table of Weights see pages 23 to 27.

BEVELED RING BLANKS (PLAIN)

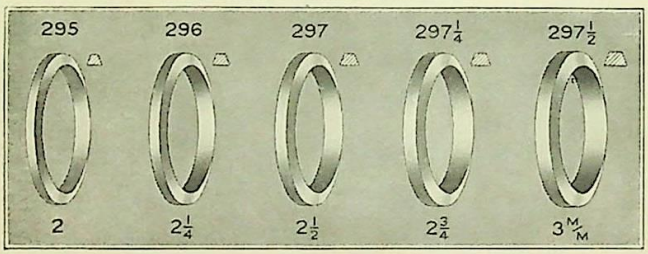
LIGHT



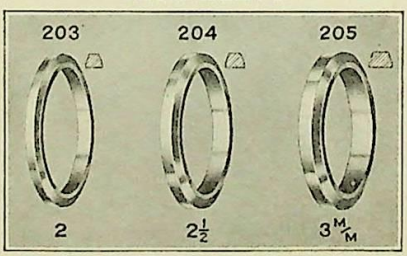
MEDIUM



HIGH MEDIUM



HIGH HEAVY

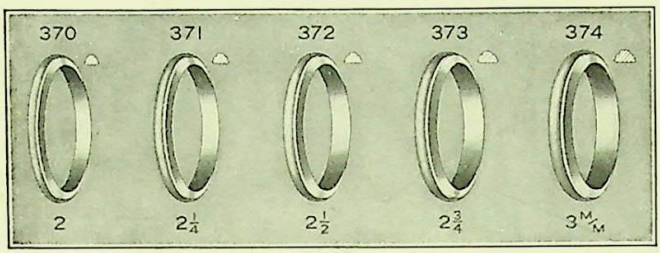


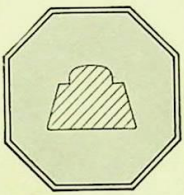
All these beveled rings with *flat* tops can be furnished with *rounded* tops.

For Table of Weights see pages 23 to 27.

BEVELED RING BLANKS (WITH RIMS)

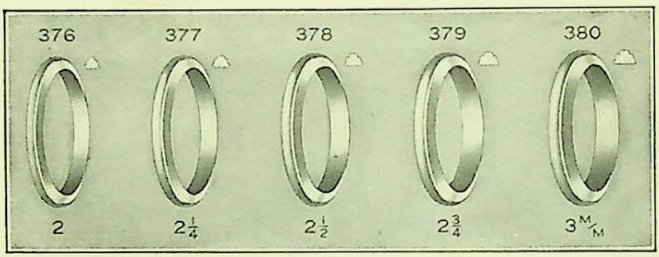
LIGHT WITH *ROUNDED* TOPS



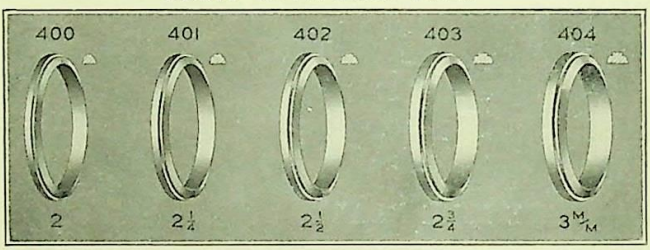


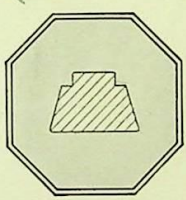
Enlarged Cross Section

MEDIUM WITH *ROUNDED* TOPS



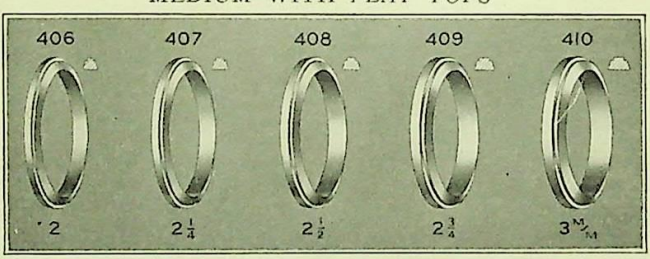
LIGHT WITH *FLAT TOPS*





Enlarged Cross Section

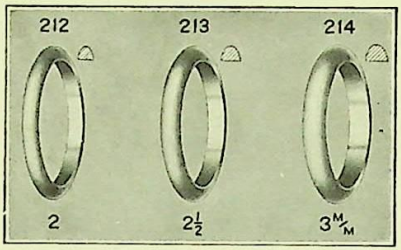
MEDIUM WITH *FLAT TOPS*



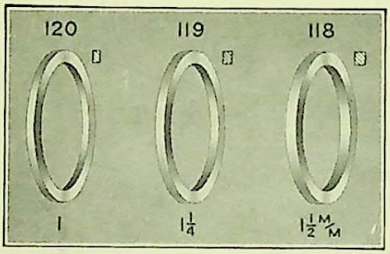
When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

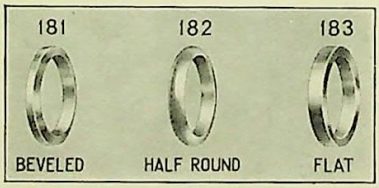
HIGH SEMI-OVAL RING BLANKS (PLAIN)



GUARD RING BLANKS (PLAIN)



CHILDREN'S RING BLANKS (PLAIN)

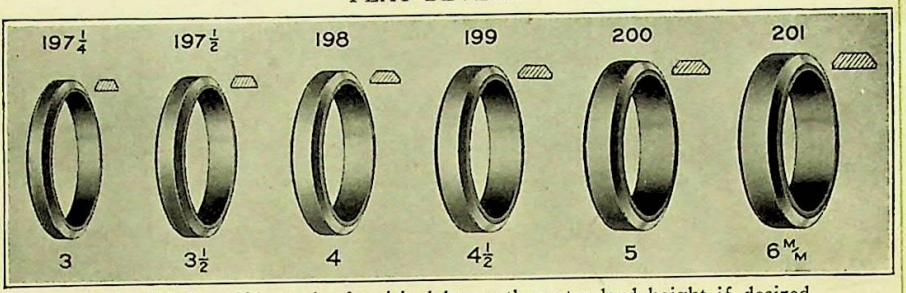


When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

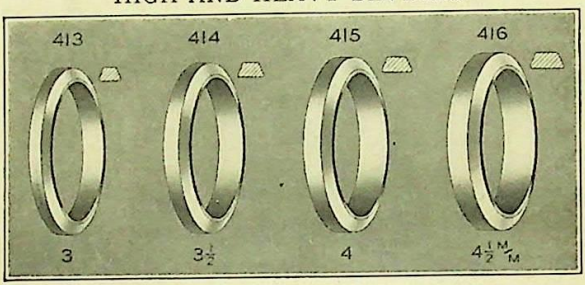
MEN'S RING BLANKS

FLAT BEVELED

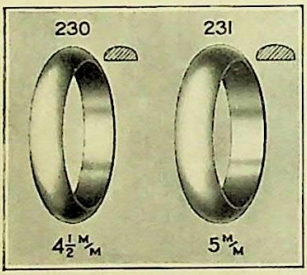


Series 197¼ to 201 can be furnished lower than standard height if desired.

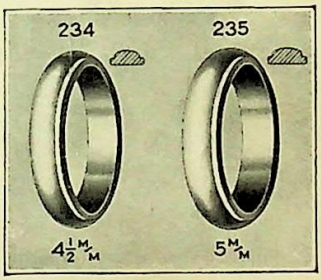
HIGH AND HEAVY BEVELED



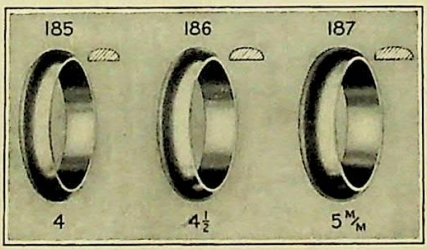
HALF-ROUND (PLAIN)



HALF-ROUND (WITH RIM)



LOW HALF-ROUND (PLAIN)

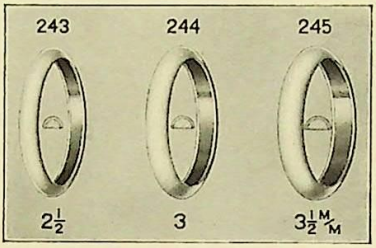


When ordering, always specify **Series Number** *and* **Finger Size**

For Table of Weights see pages 23 to 27.

SEAMLESS
PLATINUM OVERLAY RING BLANKS

HALF-ROUND (PLAIN)

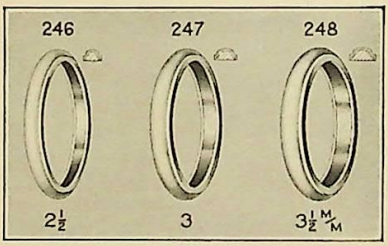


The platinum "Overlay" is .010" in thickness and heavy enough for engraving and chasing.

They are supplied with either 18 or 14 Kt. Yellow or Green Gold Seamless "Inlay."

In appearance and effect they are equal to any *all* Platinum rings.

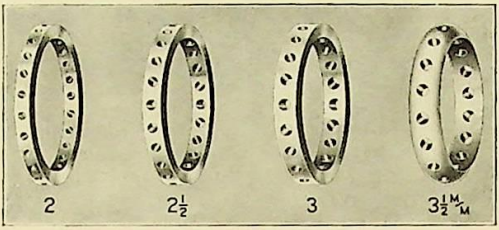
HALF-ROUND (WITH RIMS



When ordering, always specify **Series Number** *and* **Finger Size**

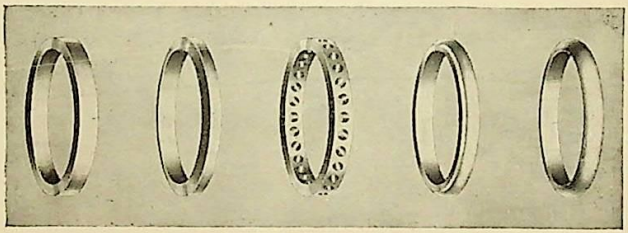
For Table of Weights see pages 23 to 27.

DRILLED SEAMLESS RING BLANKS



With Holes Drilled All Around
or Part Way Around
Ready for the Stone Setter

ALL SHAPES
ALL WIDTHS
ALL FINGER SIZES
ANY NUMBER OF HOLES



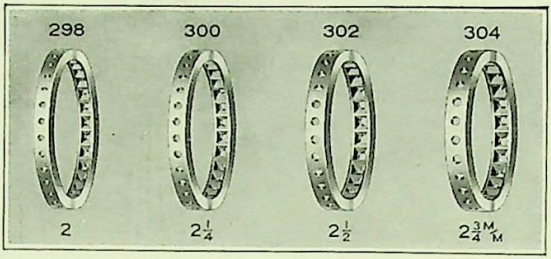
When ordering drilled ring blanks with holes only part way around the ring, specify the number and size of holes, also spacing, in millimeters, from center to center of holes.

When ordering drilled ring blanks with holes *all around* the ring, specify the number of holes and size in Brown & Sharpe drill gauge. Or, if the spacing from center to center of holes is more important, mention the spacing in millimeters as above and we will drill as many holes as possible, according to the finger sizes.

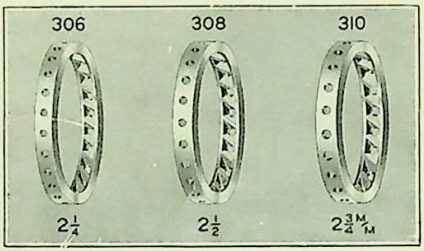
When ordering, always specify **Series Number** *and* **Finger Size**

FLAT AZURED SEAMLESS RING BLANKS

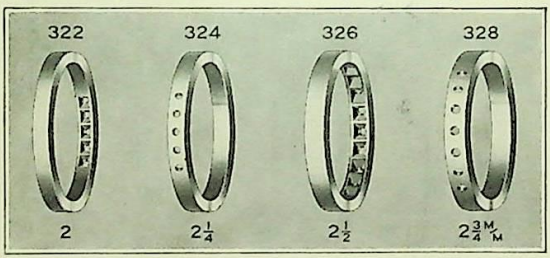
AZURED SQUARE



AZURED TAPERED



AZURED PART WAY AROUND WITH 1 TO 15 HOLES



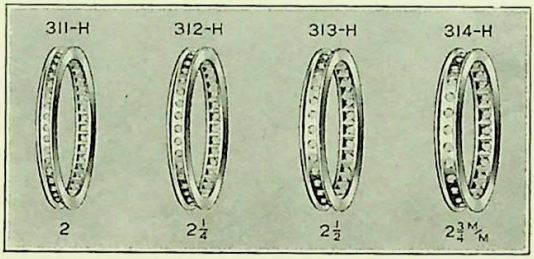
This line of azured rings are made **Medium** and **Light** in three shapes—**Flat, Beveled** and **Half-round** (see illustration on page 20).

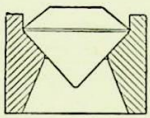
Series numbers are the same on all shapes. We make them in four **Widths**—2, 2¼, 2½, and 2¾ mm. wide—finger sizes 3½ to 8½—and supply them in Standard Platinum, 5% and 10% Iridio-Platinum, and 18-Kt. White Gold.

For Table of Weights see pages 23 to 27.

CHANNELED AZURED SEAMLESS RING BLANKS

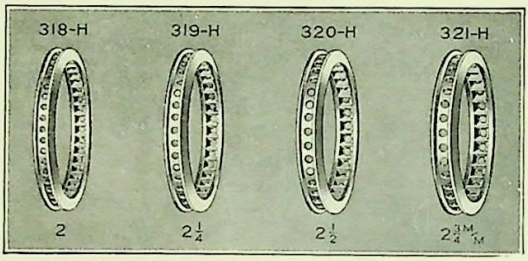
FLAT—ALL AROUND CHANNELED

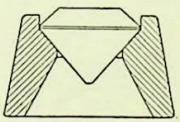




Enlarged Cross Section With *Flat* Sides

BEVELED—ALL AROUND CHANNELED





Enlarged Cross Section With *Beveled* Sides

We also make the above line of rings, both **Flat** and **Beveled,** channeled and azured **part way around** with holes for 5 to 18 stones.

THE SERIES NUMBERS OF THESE RING BLANKS, CHANNELED PART WAY AROUND, ARE AS FOLLOWS:

Series 330 ..... 2mm. Flat	Series 336 ..... 2mm. Beveled
Series 331 ..... 2¼ Flat	Series 337 ..... 2¼ Beveled
Series 332 ..... 2½ Flat	Series 338 ..... 2½ Beveled
Series 333 ..... 2¾ Flat	Series 339 ..... 2¾ Beveled

When ordering Azured ring blanks specify:

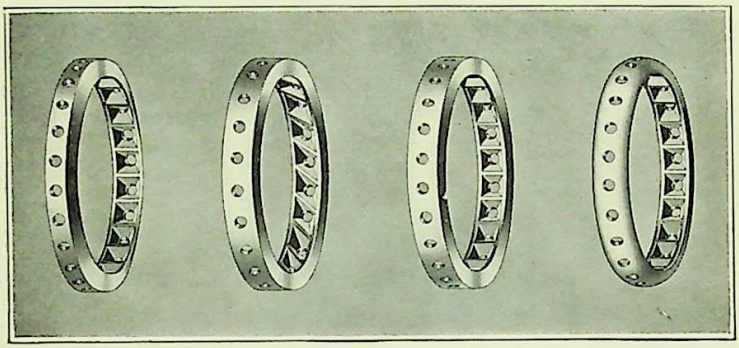
Metal—Series—Shape—Flat—Beveled or Half-Round—Medium or Light—Finger Size—Number of Azures, Holes and Amounts.

To avoid errors, use our special Azured Ring "Order Pad" which we furnish on request.

For Table of Weights see pages 23 to 27.

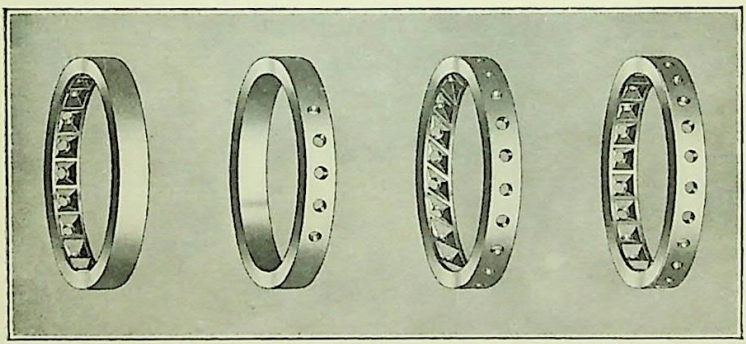
AZURED SEAMLESS WEDDING RING BLANKS

BEVELED FLAT HALF-ROUND



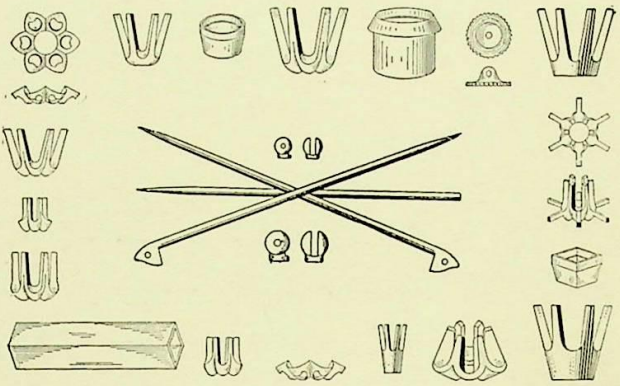
PATENTED

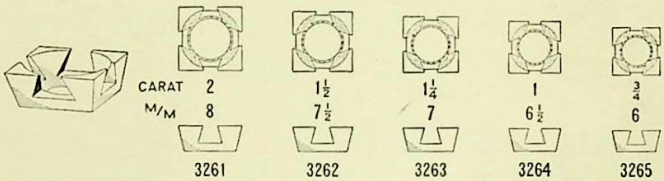
FLAT

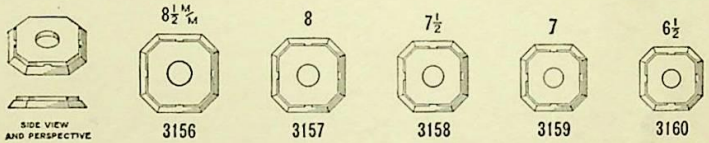


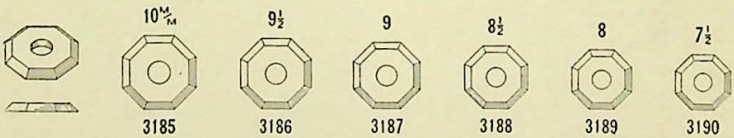
FOR DETAILS SEE PAGES 18 AND 19

BAKER SETTINGS AND FINDINGS









PATENTED

COMPLETE CATALOG OF SETTINGS AND FINDINGS
ON REQUEST

BAKER SPECIALTIES FOR JEWELRY MANUFACTURES

SEAMLESS WEDDING RING BLANKS

SETTINGS IN ENDLESS VARIETIES

PIN-TONGUES AND SCARF PIN STEMS

BALL JOINTS AND SAFETY CATCHES

CLUSTER BLANKS AND RING TOPS

STONE BOXES AND BEZELS

SEAMLESS TUBING—ROUND AND SQUARE

EAR SCREW NUTS AND STEMS

PLATINUM, GOLD AND SILVER SOLDERS

BASE ALLOYS FOR ALL COLORS AND KARATS OF GOLD

14 Kt. AND 18 Kt. WHITE GOLD SHEET WIRE AND TUBING

WELDED PLATINUM ON GOLD SHEET IN ALL RATIOS

PLATINUM IN ALL FORMS AND HARDNESSES

REFINING SERVICE—INCLUDING

SWEEPS, POLISHINGS, ETC.

PALLADIUM

PATENT OFFICE
MAR 21 1932
DIV. 55

Quotations Cheerfully Submitted on Request

APPROXIMATE WEIGHTS PER RING BLANK IN DWTS. AND GRAINS:—

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
118	1–11	1–13	1–15	1–17	1–19	1–2	1–3	1–4	1–6	1–7	1–5	1–6	1–8	1–9	1–10
119	1–6	1–7	1–9	1–10	1–12	–21	–22	1–	1–1	1–2	1–	1–1	1–3	1–4	1–5
120	1–1	1–2	1–3	1–4	1–5	–17	–18	–19	–20	–21	–19	–20	–21	–22	–23
121	1–10	1–11	1–13	1–15	1–17	1–1	1–2	1–3	1–5	1–6	1–3	1–5	1–6	1–8	1–10
122	2–2	2–7	2–9	2–12	2–15	1–13	1–15	1–17	1–19	1–21	1–17	1–20	1–21	2–	2–3
122¼	2–7	2–11	2–13	2–16	2–19	1–16	1–18	1–20	1–23	2–1	1–21	2–	2–2	2–4	2–7
122½	2–11	2–16	2–19	2–22	3–	1–19	1–21	1–22	2–2	2–5	2–	2–3	2–5	2–7	2–10
123	1–22	2–1	2–4	2–6	2–7	1–10	1–11	1–12	1–14	1–15	1–11	1–15	1–17	1–19	1–21
124	2–10	2–12	2–17	2–22	3–	1–19	1–21	1–23	2–1	2–3	2–	2–2	2–5	2–8	2–11
125	3–	3–3	3–5	3–11	3–15	2–4	2–6	2–9	2–11	2–12	2–9	2–13	2–15	2–17	2–20
126	3–8	3–13	3–18	3–23	4–5	2–10	2–13	2–17	2–21	3–2	2–18	2–21	3–1	3–5	3–9
127	3–19	4–1	4–8	4–15	4–22	2–20	2–23	3–3	3–8	3–12	3–5	3–10	3–15	3–19	3–22
130½	1–13	1–15	1–17	1–18	1–21	1–3	1–4	1–5	1–6	1–10	1–6	1–7	1–10	1–12	1–14
131	2–6	2–8	2–11	2–14	2–16	1–15	1–17	1–18	1–20	1–23	1–21	1–22	2–	2–3	2–4
132	3–	3–3	3–8	3–14	3–17	2–5	2–8	2–11	2–14	2–16	2–11	2–13	2–17	2–20	2–23
133	3–22	4–	4–9	4–13	4–17	2–20	2–22	3–5	3–8	3–10	3–2	3–5	3–12	3–17	3–21
134	4–23	5–3	5–12	5–18	6–	3–15	3–18	4–	4–5	4–10	4–	4–3	4–10	4–17	4–22
135	2–11	2–14	2–16	2–19	2–23	1–17	1–20	1–21	1–23	2–2	1–21	2–2	2–4	2–6	2–8
136	3–	3–2	3–6	3–9	3–11	2–3	2–4	2–8	2–10	2–12	2–8	2–12	2–14	2–16	2–19
137	3–12	3–17	3–19	4–3	4–8	2–13	2–17	2–18	2–21	2–23	2–18	2–23	3–2	3–4	3–9
138	3–23	4–4	4–10	4–16	4–22	2–22	3–1	3–5	3–9	3–13	3–4	3–10	3–15	3–19	3–23
139	4–14	4–19	5–1	5–7	5–14	3–6	3–11	3–15	3–19	3–23	3–15	3–20	4–1	4–6	4–11
142	2–13	2–17	2–20	2–22	3–1	1–19	1–23	2–1	2–4	2–5	2–1	2–3	2–6	2–9	2–11
143	3–11	3–13	3–21	4–5	4–6	2–14	2–18	2–20	2–23	3–1	2–18	2–21	3–1	3–4	3–8
144	4–14	4–20	5–	5–5	5–12	3–10	3–15	3–18	3–23	4–	3–18	3–22	4–2	4–6	4–10
145	5–10	5–15	5–20	6–2	6–9	3–21	4–1	4–5	4–9	4–14	4–7	4–13	4–18	4–22	5–2
146	6–3	6–10	6–17	6–23	7–5	4–8	4–13	4–18	4–23	5–5	4–21	5–3	5–9	5–14	5–18
Finger Size	00	0	1	2	3	00	0	1	2	3	00	0	1	2	3
181	–20	–22	–23	1–	1–2	–14	–15	–17	–18	–19	–16	–18	–19	–20	–21
182	1–1	1–2	1–3	1–6	1–8	–18	–19	–21	–22	–23	–20	–21	–22	1–	1–1
183	1–5	1–8	1–9	1–10	1–12	–20	–21	–22	1–	1–1	–22	–23	1–1	1–2	1–4
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
185	2–22	3–2	3–8	3–15	3–21	2–4	2–8	2–12	2–17	2–21	2–12	2–17	2–22	3–4	3–8
186	3–6	3–13	3–16	4–	4–6	2–10	2–16	2–19	2–23	3–5	2–22	3–2	3–5	3–12	3–19
187	3–19	3–23	4–5	4–16	5–1	2–20	2–23	3–4	3–11	3–18	3–7	3–11	3–17	4–3	4–10
190	2–4	2–7	2–11	2–16	2–21	1–14	1–15	1–18	1–21	2–	1–20	1–22	2–	2–5	2–8
191	2–23	3–3	3–7	3–11	3–16	2–4	2–6	2–9	2–13	2–18	2–9	2–11	2–14	2–19	3–
192	3–20	4–7	4–11	4–15	4–21	2–18	2–23	3–2	3–7	3–10	3–1	3–8	3–13	3–18	3–20
195	1–22	2–	2–5	2–7	2–9	1–8	1–10	1–13	1–15	1–17	1–11	1–14	1–17	1–19	1–20
196	2–18	2–20	3–1	3–4	3–8	1–22	2–	2–4	2–6	2–8	2–2	2–4	2–9	2–11	2–14
197	3–11	3–15	3–21	4–3	4–8	2–13	2–16	2–21	2–23	3–4	2–21	3–	3–5	3–8	3–12
Finger Size	7	8	9	10	11	7	8	9	10	11	7	8	9	10	11
197¼	2–17	2–19	2–21	2–23	3–1	1–23	2–1	2–3	2–5	2–7	2–5	2–6	2–9	2–12	2–13
197½	3–6	3–9	3–12	3–15	3–18	2–9	2–11	2–14	2–16	2–19	2–17	2–19	2–22	3–	3–3
198	4–2	4–6	4–10	4–15	4–19	3–	3–3	3–6	3–9	3–12	3–8	3–12	3–16	3–18	3–21
199	4–22	5–2	5–7	5–14	5–19	3–15	3–18	3–22	4–	4–3	4–2	4–5	4–10	4–13	4–17
200	6–20	7–13	7–19	8–2	8–7	4–8	4–18	4–22	5–1	5–7	4–16	5–	5–6	5–12	5–20
201	7–19	8–4	8–14	8–20	9–6	5–20	6–2	6–13	6–16	7–	6–6	6–17	6–23	7–7	7–17

APPROXIMATE WEIGHTS PER RING BLANK IN DWTS. AND GRAINS:—

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
203	1–23	2–2	2–5	2–7	2–9	1–10	1–12	1–14	1–16	1–17	1–15	1–16	1–19	1–21	1–22
204	2–21	3–	3–2	3–5	3–9	2–1	2–3	2–5	2–7	2–10	2–7	2–8	2–10	2–13	2–16
205	3–15	3–21	4–1	4–4	4–6	2–17	2–20	2–22	3–1	3–3	3–	3–4	3–8	3–11	3–14
207	1–10	1–12	1–15	1–17	1–18	1–3	1–4	1–5	1–6	1–7	1–5	1–7	1–8	1–9	1–10
208	2–5	2–7	2–10	2–11	2–14	1–13	1–15	1–18	1–19	1–21	1–17	1–18	1–21	1–23	2–2
209	2–23	3–2	3–6	3–11	3–15	2–2	2–5	2–10	2–12	2–13	2–9	2–11	2–15	2–17	2–20
210	3–3	3–9	3–13	3–15	3–20	2–7	2–11	2–14	2–16	2–20	2–14	2–19	2–22	2–23	3–3
211	3–20	4–	4–4	4–10	4–14	2–18	2–22	3–1	3–4	3–8	3–4	3–7	3–10	3–13	3–17
212	1–22	2–1	2–4	2–6	2–8	1–9	1–11	1–13	1–15	1–17	1–13	1–16	1–18	1–20	1–21
213	2–15	2–18	2–22	3–	3–3	1–22	2–	2–2	2–5	2–7	2–2	2–5	2–10	2–13	2–14
214	3–5	3–9	3–12	3–21	3–22	2–6	2–10	2–13	2–19	2–20	2–14	2–20	2–22	3–2	3–4
215	1–7	1–8	1–9	1–11	1–13	–23	1–	1–1	1–2	1–4	1–1	1–2	1–3	1–4	1–7
216	1–20	1–22	2–	2–2	2–3	1–7	1–9	1–11	1–12	1–13	1–11	1–13	1–16	1–17	1–18
217	2–6	2–10	2–14	2–16	2–17	1–16	1–18	1–22	1–23	2–	1–20	1–23	2–2	2–3	2–6
218	2–19	2–21	3–1	3–6	3–9	2–2	2–3	2–6	2–8	2–11	2–6	2–8	2–12	2–16	2–18
219	3–11	3–14	3–18	3–23	4–4	2–13	2–15	2–18	2–21	3–1	2–19	2–22	3–2	3–7	3–9
220	1–4	1–5	1–7	1–8	1–9	–21	–22	–23	1–	1–1	–23	1–	1–1	1–2	1–3
221	1–15	1–19	1–20	1–22	2–	1–5	1–7	1–8	1–10	1–11	1–10	1–12	1–13	1–14	1–15
222	2–2	2–5	2–9	2–10	2–13	1–12	1–15	1–18	1–19	1–20	1–17	1–19	1–22	1–23	2–
223	2–18	2–21	3–	3–3	3–6	2–1	2–4	2–6	2–7	2–10	2–5	2–8	2–10	2–14	2–16
224	3–8	3–12	3–15	3–20	4–	2–11	2–14	2–16	2–19	2–22	2–17	2–20	2–23	3–3	3–6
225	1–10	1–13	1–15	1–16	1–17	1–	1–2	1–4	1–5	1–6	1–3	1–6	1–8	1–9	1–10
226	1–19	1–23	2–2	2–3	2–5	1–8	1–11	1–12	1–13	1–15	1–12	1–15	1–17	1–18	1–19
227	2–7	2–10	2–12	2–15	2–17	1–16	1–19	1–21	1–23	2–	1–21	1–23	2–1	2–4	2–5
228	2–16	2–20	2–23	3–2	3–5	1–23	2–2	2–5	2–8	2–10	2–7	2–9	2–12	2–15	2–17
229	3–1	3–5	3–9	3–13	3–17	2–5	2–9	2–13	2–15	2–17	2–12	2 16	2–20	2–23	3–2
Finger Size	7	8	9	10	11	7	8	9	10	11	7	8	9	10	11
230	5–8	5–11	5–15	5–22	6–2	3–21	4–	4–3	4–8	4–12	4–7	4–10	4–14	4–21	5–1
231	6–2	6–10	6–15	6–19	6–21	4–14	4–17	4–20	4–22	5–2	5–1	5–5	5–9	5–12	5–16
234	4–22	5–1	5–7	5–12	5–17	3–13	3–16	3–20	4–	4–4	3–23	4–2	4–8	4–12	4–16
235	5–20	6–2	6–7	6–13	6–17	4–9	4–12	4–15	4–18	4–22	4–21	5–1	5–5	5–7	5–11

Series	Platinum					14k Green Gold Inlay					18k Green Gold Inlay				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
243						1–14	1–15	1–17	1–18	1–20	1–16	1–19	1–20	1–22	2–
244						2–	2–4	2–7	2–8	2–9	2–4	2–7	2–10	2–14	2–15
245						2–11	2–14	2–19	2–21	2–23	2–16	2–20	3–	3–2	3–4
246						1–12	1–14	1–16	1–18	1–19	1–16	1–18	1–19	1–21	2–
247						1–23	2–2	2–6	2–7	2–8	2–5	2–8	2–10	2–13	2–14
248						2–9	2–14	2–18	2–20	2–22	2–17	2–21	3–1	3–2	3–5

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
250	1–13	1–14	1–17	1–18	1–20	1–3	1–4	1–6	1–7	1–9	1–6	1–8	1–9	1–11	1–13
251	2–1	2–3	2–7	2–9	2–12	1–12	1–13	1–16	1–18	1–20	1–16	1–17	1–20	1–22	2–1
252	2–18	2–20	3–	3–3	3–7	2–	2–2	2–5	2–7	2–10	2–6	2–9	2–12	2–14	2–17

APPROXIMATE WEIGHTS PER RING BLANK IN DWTS. AND GRAINS:—

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
253	1-11	1-12	1-14	1-16	1-18	1-2	1-3	1-4	1-5	1-7	1-5	1-6	1-7	1-9	1-11
254	2-1	2-3	2-5	2-8	2-11	1-12	1-13	1-15	1-17	1-19	1-16	1-17	1-19	1-21	2-
255	2-18	2-21	3-	3-2	3-7	2-	2-2	2-4	2-7	2-10	2-6	2-8	2-11	2-13	2-17
259	1-2	1-3	1-5	1-6	1-7	-19	-20	-21	-22	-23	-21	-22	1-	1-1	1-2
260	1-7	1-8	1-10	1-11	1-12	-22	-23	1-	1-1	1-2	1-1	1-2	1-4	1-5	1-6
261	1-10	1-12	1-13	1-15	1-17	1-1	1-2	1-3	1-5	1-7	1-4	1-5	1-7	1-8	1-10
262	1-18	1-20	1-22	2-	2-2	1-7	1-8	1-10	1-12	1-13	1-11	1-12	1-14	1-16	1-17
262¼	1-23	2-2	2-4	2-7	2-9	1-11	1-12	1-14	1-16	1-18	1-14	1-17	1-19	1-21	1-22
262½	1-2	1-4	1-6	1-7	1-8	-19	-20	-21	-22	-23	-21	-22	-23	1-	1-1
263	1-4	1-5	1-7	1-8	1-9	-20	-21	-22	-23	1-1	1-	1-1	1-2	1-3	1-4
264	1-8	1-9	1-11	1-12	1-14	-23	1-1	1-2	1-3	1-4	1-2	1-3	1-5	1-6	1-8
265	1-15	1-17	1-20	1-22	2-	1-6	1-7	1-9	1-11	1-13	1-9	1-10	1-12	1-13	1-15
265½	1-20	1-22	2-	2-3	2-5	1-8	1-10	1-12	1-14	1-16	1-12	1-14	1-16	1-18	1-19
266	1-1	1-3	1-5	1-7	1-8	-19	-20	-21	-22	1-	-21	-22	-23	1-	1-1
267	1-4	1-6	1-8	1-9	1-11	-21	-22	-23	1-	1-1	-23	1-	1-2	1-3	1-4
267½	1-10	1-12	1-14	1-16	1-18	1-2	1-3	1-4	1-6	1-7	1-4	1-6	1-7	1-9	1-10
268	1-17	1-19	1-21	1-23	2-2	1-6	1-8	1-9	1-11	1-13	1-9	1-11	1-13	1-14	1-16
284	1-17	1-19	1-21	1-23	2-	1-6	1-7	1-9	1-11	1-12	1-9	1-11	1-13	1-14	1-16
285	2-10	2-12	2-16	2-18	2-19	1-18	1-20	1-23	2-1	2-2	1-23	2-1	2-4	2-5	2-6
286	3-	3-4	3-6	3-10	3-16	2-5	2-8	2-11	2-13	2-17	2-10	2-14	2-16	2-19	2-23
287	3-19	4-1	4-5	4-8	4-13	2-21	3-	3-3	3-6	3-9	3-3	3-6	3-10	3-12	3-17
288	——	4-18	5-1	5-3	5-11	——	3-14	3-18	3-22	4-3	——	3-22	4-3	4-6	4-14
284¼	1-22	2-	2-2	2-5	2-7	1-10	1-12	1-14	1-16	1-18	1-14	1-16	1-18	1-20	1-21
285¼	2-16	2-19	2-22	3-	3-3	1-23	2-1	2-4	2-6	2-8	2-5	2-8	2-10	2-12	2-13
286¼	3-4	3-7	3-13	3-17	3-23	2-10	2-12	2-16	2-19	2-23	2-16	2-20	2-23	3-3	3-7
287¼	4-3	4-6	4-11	4-15	4-18	3-3	3-7	3-10	3-12	3-15	3-12	3-15	3-17	3-20	4-1
288¼	——	5-	5-6	5-13	5-21	——	3-21	4-2	4-6	4-13	——	4-5	4-12	4-17	5-1
290	1-14	1-15	1-17	1-18	1-21	1-4	1-5	1-6	1-7	1-8	1-7	1-9	1-10	1-11	1-13
291	2-5	2 8	2-12	2-15	2-17	1-16	1-18	1-20	1-22	1-23	1-20	1-23	2-1	2-4	2-5
292	3-3	3-7	3-10	3-12	3-17	2-7	2-8	2-10	2-12	2-15	2-13	2-16	2-19	2-20	3-
293	3-17	3-20	4-1	4-5	4-9	2-19	2-21	3-	3-3	3-7	3-2	3-5	3-9	3-11	3-15
294	——	4-16	4-23	5-2	5-7	——	3-12	3-16	3-19	4-	——	3-22	4-2	4-6	4-9
290¼	1-19	1-21	1-23	2-1	2-3	1-8	1-10	1-11	1-12	1-13	1-13	1-14	1-15	1-17	1-19
291¼	2-10	2-14	2-18	2-22	3-	1-23	2-1	2-2	2-5	2-6	2-2	2-5	2-8	2-10	2-11
292¼	3-5	3-9	3-13	3-16	3-20	2-12	2-15	2-17	2-18	2-20	2-18	2-20	2-23	3-2	3-6
293¼	4-1	4-5	4-8	4-13	4-18	3-1	3-5	3-8	3-12	3-16	3-8	3-13	3-16	3-21	4-
294¼	——	5-1	5-6	5-11	5-18	——	3-18	3-22	4-2	4-8	——	4-5	4-9	4-13	4-18
295	1-8	1-10	1-12	1-13	1-15	1-	1-1	1-2	1-3	1-4	1-3	1-4	1-6	1-8	1-9
296	1-17	1-20	1-22	2-	2-2	1-5	1-7	1-8	1-10	1-12	1-10	1-11	1-13	1-14	1-16
297	2-1	2-3	2-6	2-8	2-11	1-12	1-13	1-15	1-17	1-19	1-17	1-19	1-21	1-23	2-2
297¼	2-7	2-9	2-13	2-16	2-19	1-18	1-19	1-20	1-22	2-	1-22	2-	2-2	2-4	2-6
297½	3-5	3-9	3-13	3-16	3-19	2-6	2-9	2-11	2-14	2-17	2-13	2-15	2-19	2-22	3-1
298-M	1-10	1-12	1-14	1-16	1-17						1-1	1-3	1-4	1-6	1-8
300-M	1-14	1-17	1-19	1-20	1-21						1-4	1-6	1-8	1-10	1-12
302-M	1-17	1-19	1-22	2-2	2-3						1-8	1-10	1-12	1-13	1-15
304-M	1-21	2-1	2-3	2-5	2-8						1-11	1-13	1-15	1-17	1-19
298-L	1-2	1-3	1-4	1-5	1-6						-19	-21	-22	-23	1-
300-L	1-4	1-7	1-9	1-10	1-11						-22	-23	1-	1-2	1-3
302-L	1-9	1-10	1-13	1-15	1-16						1-1	1-2	1-3	1-5	1-7
304-L	1-12	1-14	1-16	1-17	1-19						1-3	1-4	1-5	1-7	1-9

APPROXIMATE WEIGHTS PER RING BLANK IN DWTS. AND GRAINS:—

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
306-M	1-15	1-16	1-19	1-20	2-1						1-6	1-7	1-8	1-10	1-11
308-M	1-20	1-21	2-	2-2	2-5						1-9	1-11	1-12	1-14	1-17
310-M	1-23	2-1	2-3	2-6	2-9						1-12	1-14	1-15	1-17	1-20
306-L	1-6	1-7	1-9	1-10	1-11						-23	1-	1-1	1-2	1-4
308-L	1-10	1-11	1-13	1-14	1-16						1-2	1-3	1-4	1-5	1-7
310-L	1-12	1-14	1-17	1-18	1-20						1-4	1-6	1-7	1-8	1-10
311-H	1-4	1-6	1-7	1-9	1-11						-22	-23	1-	1-1	1-2
312-H	1-8	1-10	1-11	1-13	1-15						1-1	1-2	1-3	1-5	1-6
313-H	1-12	1-14	1-16	1-18	1-20						1-3	1-5	1-6	1-8	1-10
314-H	1-15	1-17	1-19	1-21	1-23						1-7	1-9	1-10	1-12	1-13
318-H	1-9	1-10	1-11	1-13	1-15						1-2	1-4	1-5	1-7	1-9
319-H	1-12	1-13	1-15	1-17	1-19						1-5	1-7	1-9	1-11	1-13
320-H	1-16	1-18	1-20	1-22	2-1						1-10	1-12	1-13	1-15	1-17
321-H	1-21	2-	2-2	2-4	2-6						1-13	1-15	1-17	1-19	1-21
322-M	1-17	1-19	1-22	2-	2-2						1-6	1-8	1-10	1-11	1-13
324-M	1-23	2-1	2-3	2-5	2-8						1-11	1-13	1-15	1-17	1-19
326-M	2-3	2-6	2-7	2-11	2-13						1-15	1-17	1-19	1-21	1-23
328-M	2-10	2-12	2-15	2-19	2-23						1-18	1-21	1-23	2-1	2-3
322-L	1-6	1-8	1-10	1-12	1-13						-23	1-1	1-2	1-3	1-4
324-L	1-12	1-14	1-15	1-19	1-21						1-3	1-5	1-6	1-8	1-9
326-L	1-16	1-19	1-20	1-22	2-						1-6	1-7	1-9	1-11	1-13
328-L	1-21	1-22	2-	2-3	2-5						1-9	1-11	1-12	1-15	1-17
330-H	1-16	1-18	1-20	1-23	2-1						1-6	1-8	1-10	1-12	1-14
331-H	1-20	1-23	2-1	2-4	2-6						1-9	1-11	1-13	1-15	1-17
332-H	2-1	2-4	2-6	2-9	2-12						1-14	1-16	1-18	1-20	1-22
333-H	2-6	2-9	2-11	2-14	2-16						1-18	1-20	1-22	2-1	2-4
336-H	1-21	1-23	2-1	2-4	2-7						1-11	1-13	1-15	1-17	1-19
337-H	2-2	2-4	2-6	2-9	2-11						1-15	1-17	1-19	1-21	1-23
338-H	2-6	2-8	2-10	2-13	2-16						1-18	1-20	1-22	2-1	2-3
339-H	2-10	2-13	2-16	2-20	2-23						1-22	2-1	2-3	2-6	2-9
Finger Size	6	7	8	9	10	6	7	8	9	10	6	7	8	9	10
350	2-19	2-23	3-2	3-6	3-10	2-1	2-4	2-6	2-9	2-12	2-7	2-10	2-13	2-16	2-19
351	3-6	3-10	3-13	3-17	3-21	2-9	2-12	2-14	2-18	2-21	2-16	2-19	2-22	3-2	3-6
352	3-17	3-21	4-1	4-5	4-9	2-15	2-19	2-22	3-3	3-8	3-	3-3	3-6	3-11	3-16
353	4-3	4-8	4-13	4-18	4-23	3-	3-4	3-7	3-12	3-17	3-8	3-12	3-16	3-21	4-2
354	4-15	4-20	5-2	5-7	5-13	3-13	3-14	3-17	3-22	4-3	3-17	3-21	4-1	4-6	4-11
355	5-4	5-9	5-15	5-20	6-2	3-17	3-22	4-3	4-8	4-13	4-1	4-6	4-11	4-16	4-21
360	5-	5-4	5-9	5-14	5-19	3-15	3-19	3-23	4-3	4-7	4-1	4-5	4-9	4-14	4-19
361	5-17	5-22	6-4	6-9	6-15	4-4	4-8	4-13	4-17	4-22	4-15	4-19	5-	5-4	5-9
362	6-10	6-16	6-22	7-4	7-10	4-15	4-20	5-2	5-7	5-12	5-3	5-8	5-13	5-19	6-1
363	7-4	7-10	7-17	7-23	8-6	5-4	5-10	5-16	5-22	6-4	5-17	5-23	6-5	6-11	6-17
364	7-20	8-4	8-11	8-19	9-3	5-16	5-22	6-5	6-12	6-18	6-7	6-13	6-19	7-2	7-9
365	8-14	8-22	9-6	9-15	10-	6-4	6-11	6-18	7-2	7-10	6-20	7-3	7-10	7-17	7-14
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
370	1-5	1-7	1-9	1-10	1-12	-22	-23	1-	1-1	1-2	1-	1-1	1-3	1-4	1-5
371	1-9	1-11	1-13	1-15	1-17	1-1	1-3	1-4	1-5	1-7	1-5	1-6	1-8	1-9	1-10
372	1-15	1-17	1-19	1-21	1-23	1-5	1-6	1-8	1-10	1-11	1-9	1-11	1-12	1-13	1-15
373	1-19	1-21	1-23	2-2	2-4	1-9	1-10	1-12	1-14	1-15	1-12	1-14	1-16	1-18	1-20
374	2-3	2-5	2-8	2-11	2-14	1-13	1-15	1-17	1-20	1-22	1-18	1-21	1-23	2-	2-2

APPROXIMATE WEIGHTS PER RING BLANK IN DWTS. AND GRAINS:—

Series	Platinum					14k Yellow Gold					Kerba 18k White Gold				
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
376	1–10	1–12	1–14	1–16	1–18	1–2	1–3	1–5	1–6	1–7	1–4	1–6	1–7	1–8	1–10
377	1–16	1–18	1–20	1–22	2–	1–6	1–8	1–9	1–11	1–13	1–9	1–11	1–13	1–14	1–16
378	1–21	2–	2–3	2–5	2–8	1–10	1–12	1–13	1–15	1–17	1–14	1–15	1–17	1–19	1–21
379	2–3	2–5	2–8	2–10	2–13	1–14	1–16	1–18	1–19	1–21	1–19	1–21	1–23	2–1	2–3
380	2–10	2–13	2–16	2–19	2–22	1–19	1–21	1–23	2–2	2–4	2–	2–2	2–4	2–6	2–9
382	1–13	1–14	1–15	1–17	1–18	1–3	1–4	1–5	1–6	1–7	1–6	1–7	1–8	1–10	1–11
383	1–17	1–19	1–21	1–23	2–1	1–8	1–9	1–10	1–11	1–13	1–10	1–12	1–13	1–15	1–17
384	2–	2–2	2–5	2–8	2–11	1–11	1–13	1–15	1–17	1–19	1–15	1–17	1–19	1–21	1–23
385	2–5	2–7	2–10	2–13	2–15	1–15	1–17	1–20	1–22	2–	1–20	1–22	2–	2–3	2–5
386	2–14	2–16	2–18	2–21	2–23	1–23	2–	2–2	2–4	2–6	2–2	2–4	2–7	2–9	2–11
390	1–8	1–10	1–12	1–14	1–16	1–	1–1	1–3	1–4	1–5	1–3	1–4	1–6	1–7	1–8
391	1–14	1–16	1–18	1–20	1–22	1–5	1–7	1–8	1–9	1–11	1–7	1–9	1–11	1–13	1–15
392	1–20	1–23	2–1	2–3	2–6	1–9	1–10	1–12	1–13	1–16	1–12	1–14	1–15	1–17	1–20
393	2–2	2–5	2–7	2–10	2–13	1–13	1–15	1–17	1–19	1–22	1–17	1–19	1–21	1–23	2–2
394	2–10	2–13	2–16	2–18	2–21	1–19	1–20	1–22	2–	2–3	2–	2–1	2–4	2–6	2–8
Finger Size	6	7	8	9	10	6	7	8	9	10	6	7	8	9	10
413	3–5	3–9	3–13	3–16	3–19	2–6	2–9	2–11	2–14	2–17	2–13	2–15	2–19	2–22	3–1
414	3–23	4–2	4–7	4–11	4–15	2–20	2–22	3–2	3–6	3–9	3–5	3–7	3–11	3–14	3–20
415	5–	5–6	5–10	5–14	5–18	3–13	3–17	3–20	3–23	4–3	3–23	4–1	4–5	4–10	4–15
416	5–20	6–2	6–8	6–13	6–16	4–4	4–8	4–11	4–17	4–21	4–17	4–20	5–2	5–7	5–12
Finger Size	4	5	6	7	8	4	5	6	7	8	4	5	6	7	8
417			2–4					1–15					1–18		
418			2–11					1–20					2–1		
419			3–					2–6					2–11		
420			3–11					2–12					2–18		
423			–22					–16					–19		
424			1–1					–18					–21		
425			1–5					–22					1–1		
426			1–9					1–1					1–3		

BAKER'S JEWELERS' TRANSLATING TABLE

Inch	M/M	B. & S. Twist Drill No.	B. & S. and Amer. Wire No.	Douzieme	Ligne	Inch	M/M	B. & S. Twist Drill No.	B. & S. and Amer. Wire No.	Douzieme	Ligne
.001						.051	1 3/10		16		
.002						.052		55		7	7/12
.003			40			.053					
.004	1/10		38			.054					
.005			36			.055	1 4/10	54			
.006			34			.056					
.007			33	1	1/12	.057			15		
.008	2/10		32			.058					
.009			31			.059	1 5/10	53		8	8/12
.010			30			.060					
.011			29			.061					
.012	3/10		28			.062					
.013		80				.063	1 6/10	52			
.014		79	27			.064			14		
.015				2	2/12	.065					
.016	4/10	78	26			.066					
.017						.067	1 7/10	51		9	9/12
.018		77	25			.068					
.019						.069					
.020	5/10	76	24			.070		50			
.021		75				.071	1 8/10				
.022		74	23	3	3/12	.072			13		
.023						.073		49			
.024	6/10	73				.074				10	10/12
.025		72	22			.075	1 9/10				
.026		71				.076		48			
.027						.077					
.028	7/10	70	21			.078		47			
.029		69				.079	2				
.030				4	4/12	.080					
.031	8/10	68				.081		46	12	11	11/12
.032		67	20			.082		45			
.033		66				.083	2 1/10				
.034						.084					
.035	9/10	65				.085					
.036		64	19			.086		44			
.037		63		5	5/12	.087	2 2/10				
.038		62				.088					
.039	1	61				.089		43		12	1
.040		60	18			.090					
.041		59				.091	2 3/10		11		
.042		58				.092					
.043	1 1/10	57				.093		42			
.044				6	6/12	.094	2 4/10				
.045			17			.095					
.046		56				.096		41		13	1 1/12
.047	1 2/10					.097					
.048						.098	2 5/10	40			
.049						.099		39			
.050						.100					

1 MILLIMETER	= .03937 IN.
1 LIGNE = 12 DOUZIEM—OR	= .0888 IN.
1 DOUZIEM = 1/12 LIGNE—OR	= .0074 IN.

NOTE:—MAXIMUM ERROR—ONE-HALF OF ONE ONE-THOUSANDTH OF AN INCH

MEMORANDUM

MEMORANDUM

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185 186 187	15
190 191 192	6
195 196 197	9
197¼ 197½ 198 199 200 201	15
203 204 205	12
207 208 209 210 211	7
212 213 214	14
215 216 217 218 219	6
220 221 222 223 224	7
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RETURN TO
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DESIGNS DIV.

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DESIGN DIV.